

Starex WX-9300UV

Acrylonitrile Styrene Acrylate
SAMSUNG SDI CO., LTD.

Message:

Starex WX-9300UV is an Acrylonitrile Styrene Acrylate (ASA) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Automotive. Primary characteristic: flame rated.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	10	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow : 3.20 mm	0.37	%	ASTM D955
Across Flow : 3.20 mm	0.40	%	ASTM D955
Across Flow : 3.20 mm	0.43	%	ISO 2577
Flow : 3.20 mm	0.40	%	ISO 2577
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2100	MPa	ISO 527-2/50
Tensile Strength			
Yield ¹	43.0	MPa	ASTM D638
Yield	47.0	MPa	ISO 527-2/50
Break	39.0	MPa	ISO 527-2/50
Tensile Elongation			
Break ²	12	%	ASTM D638
Break	13	%	ISO 527-2/50
Flexural Modulus			
-- ³	2000	MPa	ASTM D790
-- ⁴	2250	MPa	ISO 178
Flexural Strength			
-- ⁵	62.0	MPa	ASTM D790
-- ⁶	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁷ (23°C)	12	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	160	J/m	ASTM D256
23°C ⁸	10	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed, 4.00 mm)	77.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	96.0	°C	ISO 306/B50
--	99.0	°C	ISO 306/B120
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm	HB		
3.00 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature			
--	80.0 to 90.0	°C	
Desiccant Dryer	80.0	°C	
Drying Time			
--	2.0 to 4.0	hr	
Desiccant Dryer	2.0 to 3.0	hr	
Suggested Max Moisture	< 0.050	%	
Rear Temperature	180 to 190	°C	
Middle Temperature	200 to 210	°C	
Front Temperature	220 to 230	°C	
Nozzle Temperature	240	°C	
Mold Temperature	40.0 to 80.0	°C	
Injection Pressure	49.0 to 245	MPa	
Back Pressure	0.490 to 1.96	MPa	
Screw Speed	50 to 150	rpm	
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	2.8 mm/min		
4.	2.0 mm/min		
5.	2.8 mm/min		
6.	2.0 mm/min		
7.	Thickness: 4 mm		
8.	Thickness: 4 mm		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

