

DIC.PPS SE-730

Polyphenylene Sulfide + PPE

DIC Corporation

Message:

Outline: SE-730 is a 30% glass fiber reinforced PPS/PPE alloy compound that provides low flash and improved toughness.

Color: Black

General Information			
UL YellowCard	E53829-243793		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Toughness		
UL File Number	E53829		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.30	%	
Across Flow	1.0	%	
Water Absorption (23°C, 24 hr)	0.040	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	100		
R-Scale	121		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11000	MPa	ASTM D638
Tensile Strength	150	MPa	ASTM D638
Tensile Elongation (Break)	2.2	%	ASTM D638
Flexural Modulus	10000	MPa	ASTM D790
Flexural Strength	220	MPa	ASTM D790
Compressive Strength	170	MPa	ASTM D695
Poisson's Ratio	0.36		
Coefficient of Friction ¹			ASTM D1894
vs. Steel - Dynamic	0.35		
vs. Steel - Static	0.36		
Flexural Elongation at Break	2.7	%	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	100	J/m	ASTM D256
Unnotched Izod Impact	650	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed)	255	°C	ASTM D648
CLTE			ASTM D696
Flow : -30 to 90°C	2.4E-5	cm/cm/°C	
Transverse : -30 to 90°C	2.4E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (1.60 mm)	16	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.00		ASTM D150
Dissipation Factor (1 MHz)	2.0E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	300 to 330	°C	
Middle Temperature	300 to 330	°C	
Front Temperature	300 to 330	°C	
Mold Temperature	120 to 150	°C	
NOTE			
1.	P=150KPa, V=0.3m/s		

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