

VITAMIDE® AX10WT6393

Polyamide 66
Jackdaw Polymers

Message:

VITAMIDE® AX10WT6393 is a Polyamide 66 (Nylon 66) product. It is available in Europe. Primary characteristic: flame retardant.

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Appearance	White		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792, ISO 1183
Water Absorption (23°C, 24 hr)	2.4	%	ASTM D570, ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			
Yield	80.0	MPa	ISO 527-2
--	80.0	MPa	ASTM D638
Tensile Elongation (Break)	4.2	%	ASTM D638, ISO 527-2
Flexural Modulus	3500	MPa	ASTM D790, ISO 178
Flexural Strength	100	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength ¹	50	kJ/m ²	ASTM D256, ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	225	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	90.0	°C	ASTM D648, ISO 75-2/A
Peak Melting Temperature	260	°C	ASTM D2117, ISO 1218
CLTE - Flow	6.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257, IEC 60093
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index ²	850	°C	IEC 60695-2-1
NOTE			
1.	Method A		
2.	30s		

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