

Grilon® EBV-2H

Polyamide 6
EMS-GRIVORY

Message:

Grilon® EBV-2H is a Polyamide 6 (Nylon 6) material filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for blow molding or extrusion.

Important attributes of Grilon® EBV-2H are:

- Flame Rated
- RoHS Compliant
- Heat Stabilizer

Typical applications include:

- Automotive
- Consumer Goods
- Electrical/Electronic Applications
- Hose/Tubing
- Industrial Applications

General Information				
Filler / Reinforcement		Glass Fiber,20% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
Uses		Automotive Applications		
		Blow Molding Applications		
		Consumer Applications		
		Electrical/Electronic Applications		
		Hydraulic Applications		
		Industrial Applications		
		Pneumatic Applications		
		Tubing		
		Wire & Cable Applications		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Blow Molding		
		Extrusion		
Multi-Point Data		Shear Modulus vs. Temperature (ISO 11403-1)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.25	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	8.0	--	%	
Equilibrium, 23°C, 50% RH	2.5	--	%	
Hardness	Dry	Conditioned	Unit	Test Method

Ball Indentation Hardness	160	75.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	6500	3500	MPa	ISO 527-2
Tensile Stress (Break)	120	70.0	MPa	ISO 527-2
Tensile Strain (Break)	4.0	15	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	6.0	8.0	kJ/m ²	
23°C	15	30	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	85	90	kJ/m ²	
23°C	80 kJ/m ²	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	190	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	65.0	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	100 to 120	--	°C	
-- ²	180	--	°C	
Melting Temperature ³	222	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	3.0E-5	--	cm/cm/°C	
Transverse	1.2E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+11	ohms·cm	IEC 60093
Electric Strength	30	27	kV/mm	IEC 60243-1
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 6-HI, BH, 27-060, GF20	--		ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

