

TEREZ GT3 300 H G60

Polyamide 66
TER HELL PLASTIC GMBH

Message:
PA66 Blend with partial aromatic share, 60% glass fiber content and heat stabilizer
For all kind of injection molding parts with requirements on strength

General Information				
Filler / Reinforcement		Glass Fiber,60% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		High Strength		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.68	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	3.5	--	%	
Equilibrium, 23°C, 50% RH	1.2	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	21500	20500	MPa	ISO 527-2
Tensile Stress (Break)	260	--	MPa	ISO 527-2
Tensile Strain (Break)	2.0	2.0	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	18	18	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	85	85	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	255	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	244	--	°C	ISO 75-2/A
Vicat Softening Temperature				
	210	--	°C	ISO 306/B50
Melting Temperature ¹	260	--	°C	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.0E+14	--	ohms · cm	IEC 60093
Electric Strength	33	--	kV/mm	IEC 60243-1
Comparative Tracking Index	600	--	V	IEC 60112

Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (1.60 mm)	HB	--		IEC 60695-11-10, -20
NOTE				
1.	10°C/min			

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