

Borealis PP RA130E-6015

Polypropylene Random Copolymer

Borealis AG

Message:

RA130E-6015 is a high molecular weight, low melt flow rate polypropylene random copolymer (PP-R) compound and is green coloured. The product is used for single as well as for multilayer pipes, where you then differentiate between plastic multilayer and aluminium multilayer pipes. RA130E-6015 is intended to fulfill following standards and regulations, in case of appropriate industrial manufacturing standard procedures applied and a continuous quality system is implemented.

DIN 8078
DIN 8077
EN ISO 15874

The pipe system will show high durability, no corrosion, good weldability, homogeneous joints, low tendency to incrustations and fast and easy installation.

General Information			
Features	High molecular weight		
	Impact resistance, good		
	Weldable		
	Workability, good		
	Good corrosion resistance		
	Low liquidity		
	Heat resistance, high		
	Durability		
	The smell is low to none		
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Uses	Random copolymer		
	Industrial application		
	Pipe components		
	Piping system		
Agency Ratings	Accessories		
	DIN 8077		
	DIN 8078		
Appearance	ISO/DIS 15874		
	Green		
	Particle		
Forms	Pipeline extrusion molding		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183

Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.30	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	900	MPa	ISO 527-2/1
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	14	%	ISO 527-2/50
Flexural Modulus ¹	800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	2.0	kJ/m ²	ISO 179/1eA
0°C	3.5	kJ/m ²	ISO 179/1eA
23°C	20	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-20°C	40	kJ/m ²	ISO 179/1eU
0°C	No Break		ISO 179/1eU
23°C	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow (0 to 70°C)	1.5E-4	cm/cm/°C	DIN 53752
Thermal Conductivity	0.24	W/m/K	DIN 52612
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	180 - 210	°C	
Cylinder Zone 2 Temp.	180 - 210	°C	
Cylinder Zone 3 Temp.	180 - 210	°C	
Cylinder Zone 4 Temp.	180 - 210	°C	
Cylinder Zone 5 Temp.	180 - 210	°C	
Melt Temperature	210 - 220	°C	
Die Temperature	210 - 220	°C	
Extrusion instructions			
Head Temperature: 210 to 220°C			
NOTE			
1.	2.0 mm/min		

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