

HiFill® PPA GF33 HS L

Polyphthalamide

Techmer Engineered Solutions

Message:

HiFill® PPA GF33 HS L is a Polyphthalamide (PPA) product filled with 35% glass fiber. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,35% Filler by Weight		
Features	Heat Stabilized		
	Impact Modified		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.18	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	186	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	9510	MPa	ASTM D790
Flexural Strength	228	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	91	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	296	°C	
1.8 MPa, Unannealed	277	°C	
CLTE - Flow	3.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	8.0E+15	ohms · cm	ASTM D257
Dielectric Strength ¹	18	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			
1.	Method A (Short-Time)		

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