

POLYSTONE® D natural

High Molecular Weight Polyethylene

Röchling Engineering Plastics SE & Co. KG

Message:

Product characteristics

Excellent mechanical properties

Very wear, cutting and scratch resistant

Physiologically safe

Typical field of application

Environmental and disposal technology

Lining technology

Cutting boards

General Information			
Features	Scratch resistance		
	Good wear resistance		
Uses	Lining		
	Household goods		
	Bathroom products		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	0.960	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	< 0.010	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1200	MPa	ISO 527-2
Tensile Stress (Yield)	27.0	MPa	ISO 527-2
Tensile Strain (Break)	> 50	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature ¹	< 100	°C	
Melting Temperature	135	°C	ISO 11357-3
CLTE - Flow	1.5E-4 - 2.3E-4	cm/cm/°C	DIN 53752
Specific Heat	1900	J/kg/°C	DIN 52612
Thermal Conductivity	0.40	W/m/K	DIN 52612
Heat Deflection Temperature - Vicat B	79	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	IEC 60093

Volume Resistivity	> 1.0E+14	ohms·cm	IEC 60093
Dielectric Strength	45	kV/mm	IEC 60243-1
Dielectric Constant	2.30		IEC 60250
Dissipation Factor (1 MHz)	2.0E-4		IEC 60250
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
3.00 mm	HB		UL 94
6.00 mm	HB		UL 94
Additional Information			
Service Temperature (Long Term): -100 to 80°C			
NOTE			

1. Short Term

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WECHAT