

MAJORIS DW464

Polypropylene Copolymer

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Message:

DW464 is a 40% glass fiber/bead filled polypropylene copolymer compound intended for injection moulding.

The product is available in both natural (DW464) and black (DW464-8229) but other colours can be provided on request.

DW464 has been developed especially for the automotive applications and electrical components.

DW464 makes it very easy to process even for complicated parts with long flow paths and it offers very high productivity with short cycle times. DW464 is formulated to give an excellent surface finish.

APPLICATION

Products requiring good rigidity, low shrinkage, high dimensional stability can suitably be made from DW464.

General Information			
Filler / Reinforcement	Glass Beads \Glass Fiber, 40% Filler by Weight		
Features	Good dimensional stability		
	Excellent appearance		
	Copolymer		
	Recyclable materials		
	Workability, good		
	Fast molding cycle		
	Low shrinkage		
Uses	Medium hardness		
	Electrical components		
Appearance	Application in Automobile Field		
	Black		
	Available colors		
Forms	Natural color		
	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.5	g/10 min	ISO 1133
Molding Shrinkage	0.70 - 1.1	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	35.0	MPa	ISO 527-2/50
Flexural Modulus - 1% Secant	3200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m ²	ISO 179

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	132	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			

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Recommended distributors for this material

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