Nylene® CX3395

Polyamide 6

Custom Resins Group

Message:

Higher RV version of 826 which is a special nylon copolymer suitable for both blown and cast film co-extrusion Has a lower melt point and is less crystalline than standard nylon 6 resins In addition to excellent toughness, chemical resistance, transparency, and low oxygen permeability, films exhibit superior deep-drawing characteristics Effective processing is achieved with extruder and die temperatures in the range of 450 - 525°F

General Information			
Features	Good Chemical Resistance		
	Good Toughness		
	High Clarity		
Uses	Cast Film		
	Film		
Processing Method	Blown Film		
	Cast Film		
	Coextrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm³	ASTM D792
Films	Nominal Value	Unit	Test Method
Tensile Strength - MD			ASTM D882
Yield	26.5	MPa	
Break	59.6	MPa	
Tensile Elongation - MD (Yield)	370	%	ASTM D882
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	196	°C	ASTM D3418
Extrusion	Nominal Value	Unit	
Melt Temperature	232 to 274	°C	

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