

Badamid® A70

Polyamide 66

Bada AG

Message:

Standard injection moulding grade for thin-walled parts

General Information				
Uses	Thin-walled Parts			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	8.5	--	%	
Equilibrium, 23°C, 50% RH	2.8	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus ¹ (23°C)	3150	1600	MPa	ISO 527-2/1
Tensile Stress ² (Yield, 23°C)	83.0	60.0	MPa	ISO 527-2/50
Tensile Strain ³ (Yield, 23°C)	4.5	21	%	ISO 527-2/50
Nominal Tensile Strain at Break ⁴ (23°C)	15	> 50	%	ISO 527-2/50
Flexural Stress ⁵ (23°C)	135	65.0	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength ⁶				ISO 179/1eA
-30°C	4.0	6.0	kJ/m ²	
23°C	6.0	14	kJ/m ²	
Charpy Unnotched Impact Strength ⁷				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Notched Izod Impact Strength ⁸				ISO 180/1A
-30°C	3.0	3.0	kJ/m ²	
23°C	5.0	11	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature ⁹				
0.45 MPa, Unannealed	190	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	80.0	--	°C	ISO 75-2/A

Melting Temperature (DSC) 10	262	--	°C	ISO 3146
CLTE - Flow ¹¹ (4.00 mm)	8.5E-5	--	cm/cm/°C	DIN 53752
Maximum Service Temperature				IEC 216
20000 hrs	90	--	°C	
some hours	200	--	°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity ¹²	1.0E+13	1.0E+10	ohms	IEC 60093
Volume Resistivity ¹³	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Electric Strength ¹⁴	32	26	kV/mm	IEC 60243-1
Relative Permittivity ¹⁵ (1 MHz)	3.60	5.00		IEC 60250
Dissipation Factor ¹⁶ (1 MHz)	0.025	0.20		IEC 60250
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.800 mm ¹⁷	V-2	--		
1.60 mm ¹⁸	V-2	--		
Injection	Dry	Unit		
Drying Temperature	< 80.0		°C	
Drying Time	2.0 to 4.0		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	60.0 to 80.0		°C	
NOTE				
1.	Test Specimen according to ISO 3167, Type A			
2.	Test Specimen according to ISO 3167, Type A			
3.	Test Specimen according to ISO 3167, Type A			
4.	Test Specimen according to ISO 3167, Type A			
5.	80x10x4 mm			
6.	80x10x4 mm			
7.	80x10x4 mm			
8.	80x10x4 mm			
9.	110x10x4mm			
10.	10 K/min, Compound for moulding			
11.	> =10x10x4 mm			
12.	80x80x1 mm			
13.	80x80x1 mm			

14.	80x80x1 mm
15.	80x80x1 mm
16.	80x80x1 mm
17.	125x13x0.8 mm
18.	125x13x1.6 mm

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