

RTP 205.3 HS GE

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
Glass fiber reinforced nylon 6/6 offers significant improvements in strength, moduli, and deflection temperature over the base resin.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11700	MPa	ASTM D638
Tensile Strength	186	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	262	MPa	ASTM D790
Compressive Strength	157	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	120	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	260	°C	ASTM D648
1.8 MPa, not annealed	249	°C	ASTM D648
CLTE - Flow	3.6E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.50	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257

Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.80		ASTM D150
Dissipation Factor (1 MHz)	0.016		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Additional Information

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 6mil/in.Tensile Elongation, ASTM D-638: 2-3%

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Suggested Max Regrind	20	%
Rear Temperature	274 - 288	°C
Middle Temperature	274 - 288	°C
Front Temperature	274 - 288	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	82.7 - 138	MPa

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Recommended distributors for this material

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