Maxxam™ PPC-40T Nat

Polypropylene Copolymer

PolyOne Corporation

Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
UL YellowCard	E76261-101413515		
Filler / Reinforcement	Filler,40% Filler by Weight Talc		
Additive	Impact Modifier		
Features	Copolymer General Purpose Impact Modified		
Uses	Automotive Applications Construction Applications Consumer Applications General Purpose Industrial Applications		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.23	g/cm³	ASTM D792
Specific Volume	0.813	cm³/g	ASTM D792
Melt Mass-Flow Rate (MFR) [1] (230°C/2.16 kg)	11	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.80	%	ASTM D955
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	70		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength [2] (Yield)	23.4	MPa	ASTM D638
Tensile Elongation [3] (Break)	25	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	41.4	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	27	J/m	ASTM D256A
Unnotched Izod Impact [4] (23°C, 3.18 mm)	220	J/m	ASTM D256
Gardner Impact (-23°C, 3.18 mm)	4.86	J	ASTM D3029
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	129	°C	ASTM D648
Injection	**Nominal Value**	**Unit**	
Mold Temperature	16.0 to 50.0	°C	
NOTE			
1.	Procedure A		
2.	Type I, 51 mm/min		
3.	Type I, 51 mm/min		
4.	Injection Molded		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

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