

Ixef® 2030

Polyarylamide

Solvay Specialty Polymers

Message:

Ixef 2030 is a 55% glass fiber/mineral reinforced polyaramide compound with high strength, excellent rigidity, low warpage, excellent creep resistance and excellent surface gloss. -Black: Ixef 2030/X927

-Customers can color by themselves

General Information	
UL YellowCard	E95746-101387351
Filler / Reinforcement	Glass \mineral, 55% filler by weight
Features	Good dimensional stability
	Excellent appearance
	Low warpage
	Low hygroscopicity
	Rigidity, high
	Good creep resistance
	Good strength
	High liquidity
	Good chemical resistance
Uses	Lawn and Garden Equipment
	Gear
	Power/other tools
	Industrial application
	Machine/mechanical parts
	Furniture
	Metal substitution
	Automotive Electronics
	Application in Automobile Field
	Business equipment
	Cam
RoHS Compliance	RoHS compliance
Appearance	Black
	Available colors
Forms	Particle
Processing Method	Injection molding
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)
	Secant Modulus vs. Strain (ISO 11403-1)

Physical	Nominal Value	Unit	Test Method
Density	1.74	g/cm ³	ISO 1183
Molding Shrinkage	0.10 - 0.40	%	Internal method
Water Absorption (23°C, 24 hr)	0.19	%	ISO 62
Water absorption-Equil, 65% RH	1.6	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	21500	MPa	ISO 527-2
Tensile Stress (Break)	140	MPa	ISO 527-2
Tensile Strain (Break)	1.2	%	ISO 527-2
Flexural Modulus	19000	MPa	ISO 178
Flexural Stress	220	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	50	J/m	ASTM D256
Unnotched Izod Impact	270	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	220	°C	ISO 75-2/A
CLTE - Flow	1.8E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms·cm	IEC 60093
Dielectric Strength	35	kV/mm	IEC 60243-1
Dielectric Constant (110 Hz)	4.80		IEC 60250
Dissipation Factor (110 Hz)	0.025		IEC 60250
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating ¹	HB		UL 94
Oxygen Index	26	%	ISO 4589-2
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	0.50 - 1.5	hr	
Rear Temperature	250 - 260	°C	
Front Temperature	260 - 290	°C	
Processing (Melt) Temp	280	°C	
Mold Temperature	120 - 140	°C	
Injection instructions			
热流道系统:250 °C~260 °C (482°F~500 °F) 射出压力:快速 G3185 干燥:所提供的成型用材料无需干燥处理.但是,如果袋已被打开超过24小时,必须先干燥材料.如果使用的 除湿空气干燥机露点为-28 ° C(-18 °F)或更低,应遵循以下规则:120 ° C(248 °F)温度下 0.5~1.5小时, 100°C C(212°F)温度下1~3个小时,或80 °C(176 °F)温度下1-7个小时. 注塑成型: IXEF 2030混合物在大多数螺杆注塑机上均可以很容易地注射成型.建议采用通用螺杆,取最小背压. 测得的熔融温度应该在280°C (536° F)左右,机筒后端温度应该在250~260°C (482~500°F)左右,前端逐渐增至260 °C~290°C (500~554 °F).如果使用热流道,温度应设置为250~260 °C(482~500 ° F) . 为了最大限度地提高结晶度,模腔表面温度必须保持在120~140°C(248~284°F)之间.成型温度低,容易使产品产生翘曲,外观不良,并极可能产生蠕变.射出压力应确保快速射出.调整保压压力和时间,尽量提高零件的重量.部件正好完全填充完毕(95-99%)前,将注塑件从射出部位转移到螺杆位置进行保压.			
NOTE			

1.

These flammability ratings do not represent the risk of these materials or any other materials in actual fire situations.

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

