## EnCom PA6U GR15 MF25

## Polyamide 6

EnCom, Inc.

## Message:

EnCom PA6U GR15 MF25 is a Polyamide 6 (Nylon 6) material filled with glass\mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding. Primary attribute of EnCom PA6U GR15 MF25: Flame Rated. Typical applications include: Automotive Industrial Applications

General Information			
Filler / Reinforcement	Glass\Mineral		
Uses	Automotive Applications		
	Industrial Applications		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.55	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	122	MPa	ASTM D638
Tensile Elongation (Break)	2.3	%	ASTM D638
Flexural Modulus	10800	MPa	ASTM D790
Flexural Strength	188	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	213	°C	
1.8 MPa, Unannealed, 3.18 mm	199	°C	
Flammability	Nominal Value		Test Method
Flame Rating (1.57 mm)	НВ		UL 94

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