

RTP 4009 TFE 5

Polyphthalamide

RTP Company

Message:

Glass Fiber - PTFE Lubricated

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 50% filler by weight		
Additive	PTFE lubricant (5%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.30	%	ASTM D955
Moisture Content	0.050	%	
Primary Additive	50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	19300	MPa	ASTM D638
Tensile Strength	245	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 3.0	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	348	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	120	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1200	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	249	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	302 - 329	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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