UmaPET WHHSO

Polyethylene Terephthalate

Ester Industries Ltd.

Message:

KEY FEATURES

Uma PET WHHS is white opaque film with one side sealable layer with itself along with APET,C-PET, modified C-PET and A-PET coated boards.

The film has high opacity and high whiteness index along with low transparency.

Excellent flatness and good dimensional stability at elevated temperatures and exhibits good processability.

APPLICATIONS

Design for lidding in packaging applications and other industrial applications.

Users don't need to coat any sealable coating during conversion.

General Information				
Features	Good Dimensional Stability			
	Good Processability			
Uses	Film			
	Industrial Applications			
	Lids			
	Pacifiers			
Appearance	Opaque			
	White			
Forms	Film			
Physical	Nominal Value	Unit	Test Method	
Molding Shrinkage			ASTM D1204	
Flow: 150°C, 30 min, 0.0300 mm	2.5	%		
Flow: 150°C, 30 min, 0.0360 mm	2.5	%		
Flow: 150°C, 30 min, 0.0500 mm	2.0	%		
Across Flow: 150°C, 30 min, 2.30E-5 mm	0.60	%		
Across Flow: 150°C, 30 min, 0.0300 mm	0.60	%		
Across Flow: 150°C, 30 min, 0.0360 mm	0.60	%		
Mechanical	Nominal Value	Unit	Test Method	
Coefficient of Friction			ASTM D1894	
vs. Itself - Dynamic ¹	0.45			
vs. Itself - Dynamic ²	0.45			
vs. Itself - Dynamic ³	0.45			
vs. Itself - Static ⁴	0.55			
vs. Itself - Static ⁵	0.55			
vs. Itself - Static ⁶	0.55			
Films	Nominal Value	Unit	Test Method	

Film Thickness - Tested	50	μm	
Film Thickness - Recommended / Available	30, 36, 50 μm		
Tensile Strength			ASTM D882
MD : Break, 30 μm	137	MPa	
MD : Break, 36 µm	137	MPa	
MD : Break, 50 μm	137	MPa	
TD : Break, 30 µm	147	MPa	
TD : Break, 36 µm	147	MPa	
TD : Break, 50 μm	147	MPa	
Tensile Elongation			ASTM D882
MD : Break, 30 μm	130	%	
MD : Break, 36 μm	130	%	
MD : Break, 50 μm	130	%	
TD : Break, 30 µm	80	%	
TD : Break, 36 µm	80	%	
TD : Break, 50 µm	80	%	
Yield			Internal Method
30.0 μm	23.8	m²/kg	
36.0 µm	19.8	m²/kg	
50.0 μm	14.1	m²/kg	
Seal Strength ⁷			Internal Method
140°C, 30.0 μm	984.3	g/2.5 cm	
140°C, 36.0 μm	984.3	g/2.5 cm	
140°C, 50.0 μm	984.3	g/2.5 cm	
Wetting Tension - Plain side			ASTM D2578
30.0 μm	44	dyne/cm	
36.0 µm	44	dyne/cm	
50.0 μm	44	dyne/cm	
Optical	Nominal Value	Unit	Test Method
Opacity			Internal Method
8	85	%	
9	85	%	
10	85	%	
Haze			ASTM D1003
30.0 μm	98	%	

36.0 µm	98	%		
50.0 μm	98	%		
NOTE				
1.	50 μm			
2.	36 μm			
3.	30 μm			
4.	30 μm			
5.	36 μm			
6.	50 μm			
	Seal to seal surface, 2s	Seal to seal surface, 2s, 3 kg/cm ²		
7.	pressure			
8.	50 μm			
9.	36 μm			
10.	30 μm			

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