

# LIHAN® B9000N

Polyamide 6

Nanjing Lihan Chemical Co., Ltd.

Message:

LIHAN® B9000N is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information				
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.18	--	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage	1.0 to 1.3	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	1.0 to 1.4	--	%	ISO 62
Water Content	8.0 to 9.0	--	%	ISO 62
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale)	120	112		ISO 2039-2
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress (Break)	75.0	45.0	MPa	ISO 527-2
Flexural Modulus	2500	1000	MPa	ISO 178
Flexural Stress	95.0	45.0	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact Strength	3.5	10	kJ/m <sup>2</sup>	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	200	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	--	°C	ISO 75-2/A
Melting Temperature	220	--	°C	DSC
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	ASTM D257
Dielectric Strength	17	--	kV/mm	ASTM D149
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.59 mm)	V-0	--		UL 94
Injection	Dry	Unit		
Processing (Melt) Temp	230 to 250		°C	
Mold Temperature	40.0 to 60.0		°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

