# Ateva® 1241

## Ethylene Vinyl Acetate Copolymer

### Celanese EVA Performance Polymers

#### Message:

This resin is commonly used for the production of molded and extruded flexible packaging products and similar goods.

| General Information                     |                      |          |             |
|---|----------------------|----------|-------------|
| Features                                | Copolymer            |          |             |
| Uses                                    | Packaging            |          |             |
| Agency Ratings                          | EC 1907/2006 (REACH) |          |             |
| Processing Method                       | Extrusion            |          |             |
| Physical                                | Nominal Value        | Unit     | Test Method |
| Density                                 | 0.932                | g/cm³    | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16   |                      |          |             |
| kg)                                     | 10                   | g/10 min | ASTM D1238  |
| Vinyl Acetate Content                   | 12.0                 | wt%      |             |
| Hardness                                | Nominal Value        | Unit     | Test Method |
| Durometer Hardness                      |                      |          | ASTM D2240  |
| Shore A                                 | 95                   |          |             |
| Shore D                                 | 40                   |          |             |
| Mechanical                              | Nominal Value        | Unit     | Test Method |
| Tensile Strength <sup>1</sup> (Break)   | 13.0                 | MPa      | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Break) | 710                  | %        | ASTM D638   |
| Thermal                                 | Nominal Value        | Unit     | Test Method |
| Vicat Softening Temperature             | 72.0                 | °C       | ASTM D1525  |
| Peak Melting Temperature                | 95.0                 | °C       | ASTM D3418  |
| Extrusion                               | Nominal Value        | Unit     |             |
| Melt Temperature                        | < 210                | °C       |             |
| NOTE                                    |                      |          |             |
| 1.                                      | Type IV, 50 mm/min   |          |             |
| 2.                                      | Type IV, 50 mm/min   |          |             |

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