

Ultraform® N 2720 M210

Acetal (POM) Copolymer

BASF Corporation

Message:

Grade with enhanced stiffness and strength as well as good wear properties, e.g. used for conveyor belts and transportation systems.

General Information			
UL YellowCard	E41871-233601		
Filler / Reinforcement	Mineral filler, 10% filler by weight		
Features	Rigid, good		
	Copolymer		
	Good strength		
	Good wear resistance		
Uses	Conveyor accessories		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particles		
Processing Method	Injection molding		
Resin ID (ISO 1043)	POM-M		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Apparent Density	0.85	g/cm ³	
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	7.00	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.9	%	ISO 294-4
Flow direction	1.7	%	ISO 294-4
Water Absorption			ISO 62
Saturated, 23°C	0.80	%	ISO 62
Equilibrium, 23°C, 50% RH	0.20	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	145	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4000	MPa	ISO 527-2
Tensile Stress (Yield)	63.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	6.5	%	ISO 527-2/50
Nominal Tensile Strain at Break	18	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA

-30°C	3.5	kJ/m ²	ISO 179/1eA
23°C	3.5	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	80	kJ/m ²	ISO 179/1eU
23°C	85	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	115	°C	ISO 75-2/A
Melting Temperature	166	°C	ISO 11357-3
CLTE - Flow (23 to 55°C)	8.0E-5	cm/cm/°C	ISO 11359-2
Maximum operating temperature-short cycle operation	100	°C	
Automotive Materials (> 1.00 mm)	Passed		FMVSS 302
ISO Type	POM-K, M-GNRS2, 03-002, M		ISO 9988-1
Screw Speed		mm/sec	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Dielectric Strength	85	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.80		IEC 60250
Dissipation Factor (1 MHz)	6.0E-3		IEC 60250
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.20	%	
Hopper Temperature	200	°C	
Rear Temperature	200	°C	
Middle Temperature	200	°C	
Front Temperature	200	°C	
Nozzle Temperature	200	°C	
Processing (Melt) Temp	190 - 230	°C	
Mold Temperature	60.0 - 120	°C	
Injection instructions			
Residence Time : <10 min			

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