

Luflexen hyPE 35 P FA

Medium Density Polyethylene

LyondellBasell Industries

Message:

Luflexen hyPE 35P FA is a high performance, medium density polyethylene grade. This product combines outstanding impact resistance with an excellent stiffness. This grade offers good processability in a broad processing window. It contains antioxidants and is delivered in pellet form. Foodlaw compliance information about this product can be found in separate product documentation. This product is not intended for use in medical and pharmaceutical applications.

| General Information | | | |
|---|--|-------------------|-------------|
| Additive | Antioxidation | | |
| Features | Low speed solidification crystal point | | |
| | Rigid, good | | |
| | Perforation resistance | | |
| | Antioxidation | | |
| | Impact resistance, high | | |
| | Workability, good | | |
| | Good liquidity | | |
| Uses | Packaging | | |
| | Films | | |
| | Food packaging | | |
| | Plastic modification | | |
| Forms | Particle | | |
| Processing Method | Blow film | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.935 | g/cm ³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 0.80 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 600 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 16.0 | MPa | ISO 527-2 |
| Films | Nominal Value | Unit | Test Method |
| Tensile Strength | | | ISO 527-3 |
| MD: 50 µm, blown film | 43.0 | MPa | ISO 527-3 |
| TD: 50 µm, blown film | 42.0 | MPa | ISO 527-3 |
| Tensile Elongation | | | ISO 527-3 |
| MD: Broken, 50 µm, blown film | 600 | % | ISO 527-3 |
| TD: Broken, 50 µm, blown film | 650 | % | ISO 527-3 |
| Dart Drop Impact (50 µm, Blown Film) | 370 | g | ASTM D1709 |

| Thermal | Nominal Value | Unit | Test Method |
|---|---------------|------|-------------|
| Vicat Softening Temperature | 119 | °C | ISO 306/A50 |
| Optical | Nominal Value | Unit | Test Method |
| Gloss | | | ASTM D2457 |
| 20, 50.0 µm, blown film | > 10 | | ASTM D2457 |
| 60, 50.0 µm, blown film | > 50 | | ASTM D2457 |
| Haze (50.0 µm, Blown Film) | < 35 | % | |
| Additional Information | | | |
| Film properties tested using 50 µm thickness blown film extruded at a melt temperature of 200°C and a blow-up ratio of 1:2.5. | | | |
| Extrusion | Nominal Value | Unit | |
| Melt Temperature | 190 - 220 | °C | |

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