

Daplen™ ED306UBB

Compounded Polypropylene

Borealis AG

Message:

Daplen ED306UBB is a 30% mineral filled polypropylene compound intended for injection moulding.

General Information			
Filler / Reinforcement	Mineral filler, 30% filler by weight		
Features	Rigid, good		
	Impact resistance, good		
	Recyclable materials		
Uses	Parts under the hood of a car		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.13	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	21.0	MPa	ISO 527-2/50
Flexural Modulus ¹	2450	MPa	ISO 178
Flexural Stress	32.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	3.0	kJ/m ²	ISO 180/1A
23°C	18	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	64.0	°C	ISO 75-2/Ae
Vicat Softening Temperature	56.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flammability (1.00 mm)		mm/min	ISO 3795
Injection	Nominal Value	Unit	
Mold Temperature	30.0 - 50.0	°C	
Holding Pressure	30.0 - 60.0	MPa	
Injection instructions			
Feeding Temperature: 40 - 80 °C Mass Temperature: 220 - 260 °C Back Pressure: Low to Medium Screw Speed: Low to Medium Flow Front Speed: 100 - 200 mm/s			
NOTE			
1.	2.0 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

