

ESTOPLAST XU 420NGY35

Polyamide 6

Ester Industries Ltd.

Message:

Polyamide 6 - Mineral Filled, 20%

Automotive: Intake manifold, Exterior trim, Interior trim, Electrical components and connectors

Electrical & Electronic: Low voltage switch gear/power distribution, Lighting, Power connectors , MCB,

General Information			
Filler / Reinforcement	Mineral filler, 20% filler by weight		
Additive	demoulding		
	Flame retardancy		
Features	Phosphorus content, low (to none)		
	Good demoulding performance		
	Halogen-free		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Connector		
	Application in Automobile Field		
	Car interior equipment		
	Car exterior decoration		
Appearance	Grey		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	5.5	%	ISO 62
Equilibrium, 23°C, 50% RH	0.95	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	58.0	MPa	ASTM D638
Tensile Elongation (Break)	3.3	%	ASTM D638
Flexural Strength	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	30	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	185	°C	ASTM D648

1.8 MPa, not annealed	180	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (2.00 mm)	22	kV/mm	ASTM D149
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index			IEC 60695-2-12
1.2 mm	960	°C	IEC 60695-2-12
3.0 mm	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	85 - 90	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	235 - 245	°C	
Middle Temperature	235 - 255	°C	
Nozzle Temperature	235 - 255	°C	
Processing (Melt) Temp	235 - 260	°C	
Mold Temperature	55 - 80	°C	

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