Clyrell EC348P

Polypropylene

LyondellBasell Industries

Message:

Clyrell EC348P is a clarified and antistatic formulated polyolefinic resin combining the typical advantages of polypropylene random and heterophasic copolymers and is designed for injection moulding applications.

Clyrell EC348P features excellent transparency, very high gloss combined with a good stiffness/impact balance.

The main applications of Clyrell EC348P are the production of clear, shock-resistant food and non-food containers and houseware articles.

| General Information | | | |
|-----------------------------------------|------------------------|-------------------|---------------------|
| Additive | Antistatic | | |
| | Clarifier | | |
| | | | |
| Features | Antistatic | | |
| | Good Impact Resistance | | |
| | Good Stiffness | | |
| | High Clarity | | |
| | High Gloss | | |
| | Nucleated | | |
| | Shock Absorbent | | |
| | | | |
| Uses | Containers | | |
| | Food Containers | | |
| | Household Goods | | |
| | Sporting Goods | | |
| | Toys | | |
| | | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.900 | g/cm ³ | ASTM D792, ISO 1183 |
| Melt Mass-Flow Rate (MFR) | | | |
| 230°C/2.16 kg | 16 | g/10 min | ASTM D1238 |
| 230°C/2.16 kg | 14 | g/10 min | ISO 1133 |
| Melt Volume-Flow Rate (MVR) (230°C/2.16 | | _ | |
| kg) | 19.0 | cm³/10min | ISO 1133 |
| Hardness | Nominal Value | Unit | Test Method |
| Ball Indentation Hardness (H 358/30) | 46.0 | MPa | ISO 2039-1 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1200 | MPa | ISO 527-2 |
| Tensile Stress (Yield) | 28.0 | MPa | ISO 527-2 |
| Tensile Strain | | | ISO 527-2 |

| Yield | 13 | % | |
|-------------------------------------------------------------------------|---------------|-------|---------------------------|
| Break | > 50 | % | |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | | | ISO 179/1eA |
| -20°C | 1.0 | kJ/m² | |
| 0°C | 2.0 | kJ/m² | |
| 23°C | 5.0 | kJ/m² | |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load | | | |
| 0.45 MPa, Unannealed | 67.2 | °C | ASTM D648 |
| 0.45 MPa, Unannealed | | | |
| 0.45 MFa, Onannealeu | 75.0 | °C | ISO 75-2/B |
| Ductile / Brittle Transition Temperature | -5.00 | °C | ISO 75-2/B ISO 6603-2 |
| | | | |
| Ductile / Brittle Transition Temperature | | | |
| Ductile / Brittle Transition Temperature Vicat Softening Temperature | -5.00 | °C | ISO 6603-2 |
| Ductile / Brittle Transition Temperature Vicat Softening Temperature | -5.00 | °C | ISO 6603-2 ISO 306/A50 |

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