

ECP 145

Polyamide 6

TBA Electro Conductive Products Ltd.

Message:

A wide range of polymer bases are employed to produce conductive plastics, including the polyolefines, nylons and ABS. Typical applications are illustrated using ECP 104 mineral filled conductive polypropylene which can be used to mould a variety of containers for static sensitive devices and PCB handling equipment. The mineral filler produces rigid mouldings with excellent dimensional stability.

Permanently conductive

Easily processed on conventional moulding equipment

Grades tailored to suit a variety of requirements.

General Information		
Features	Conductive	
	Good Dimensional Stability	
	Good Processability	
Uses	Containers	
Processing Method	Injection Molding	
Physical	Nominal Value	Unit
Density	1.22	g/cm ³
Melt Mass-Flow Rate (MFR)		
275°C/10.0 kg	43	g/10 min
275°C/5.0 kg	9.0	g/10 min
Mechanical	Nominal Value	Unit
Tensile Modulus	2980	MPa
Tensile Stress	55.0	MPa
Flexural Modulus	2640	MPa
Flexural Stress	83.5	MPa
Impact	Nominal Value	Unit
Charpy Notched Impact Strength	7.0	kJ/m ²
Charpy Unnotched Impact Strength	No Break	
Thermal	Nominal Value	Unit
Heat Deflection Temperature		
0.45 MPa, Unannealed	140	°C
1.8 MPa, Unannealed	210	°C
Electrical	Nominal Value	Unit
Surface Resistivity	1.0E+3	ohms

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

