

EnCom ABS LG2-35

Acrylonitrile Butadiene Styrene
EnCom, Inc.

Message:
Low Gloss Molding Grade Utility ABS

General Information			
Features	Low Gloss		
Uses	Automotive Applications		
	Business Equipment		
	General Purpose		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	48.3	MPa	ASTM D638
Tensile Elongation (Break)	21	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	190	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	92.2	°C	
1.8 MPa, Unannealed	83.3	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.57 mm	HB		
3.18 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	82.2 to 93.3	°C	
Drying Time	2.0 to 4.0	hr	

Drying Time, Maximum	7.0	hr
Suggested Max Moisture	0.15	%
Rear Temperature	188 to 232	°C
Middle Temperature	204 to 246	°C
Front Temperature	218 to 260	°C
Nozzle Temperature	218 to 274	°C
Processing (Melt) Temp	218 to 274	°C
Mold Temperature	48.9 to 76.7	°C
Back Pressure	0.172 to 0.689	MPa
Screw Speed	25 to 75	rpm

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