

Starpylen HU 70E4 ECR

Polypropylene Homopolymer

Eurostar Engineering Plastics

Message:

HU 70E4 ECR is a Renewable Calcium Carbonate (Oyster Shell) Masterbatch in a PP carrier. Engineered to reduce carbon footprint in mineral filled compound

General Information			
Filler / Reinforcement	Calcium Carbonate,70% Filler by Weight		
Features	Homopolymer		
	Renewable Resource Content		
Uses	Masterbatch		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.67	g/cm ³	ASTM D792
Apparent Density	0.75	g/cm ³	Internal Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	162	°C	ISO 3146
Injection	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	

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