

Ferro PP TPP40AC28HB-NA

Polypropylene Homopolymer

Ferro Corporation

Message:

Ferro PP TPP40AC28HB-NA is a Polypropylene Homopolymer (PP Homopolymer) material filled with 40% talc. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Important attributes of Ferro PP TPP40AC28HB-NA are:

- Good Dimensional Stability
- Homopolymer
- Low Shrinkage

Typical application of Ferro PP TPP40AC28HB-NA: Automotive

General Information			
Filler / Reinforcement	Talc,40% Filler by Weight		
Features	General Purpose		
	Good Dimensional Stability		
	Homopolymer		
	Low Shrinkage		
Uses	Automotive Applications		
Appearance	Natural Color		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.5	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	1.1	%	
Across Flow	1.3	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	73		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	31.0	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	10	%	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 23°C	3300	MPa	
Tangent : 23°C	3960	MPa	
Flexural Strength (23°C)	51.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	21	J/m	ASTM D256
Unnotched Izod Impact (23°C)	260	J/m	ASTM D4812
Gardner Impact (23°C)	0.452	J	ASTM D5420

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	132	°C	
1.8 MPa, Unannealed	82.8	°C	
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	2.0 to 3.0	hr	
Rear Temperature	204 to 210	°C	
Middle Temperature	210 to 213	°C	
Front Temperature	213 to 216	°C	
Nozzle Temperature	216 to 218	°C	
Mold Temperature	43.3 to 54.4	°C	
Back Pressure	0.138 to 0.345	MPa	
Screw Speed	100 to 150	rpm	
Clamp Tonnage	2.8 to 4.1	kN/cm ²	
Screw L/D Ratio	20.0:1.0		
Screw Compression Ratio	2.0:1.0		

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