

Hytrel® 4068

THERMOPLASTIC POLYESTER ELASTOMER

DuPont Performance Polymers

Message:

40 Shore D High Performance Polyester Elastomer with Non-discoloring Stabilizer

General Information			
UL YellowCard	E83247-251124		
Additive	UV Stabilizer		
Uses	Film		
	Profiles		
	Sheet		
Forms	Pellets		
Processing Method	Casting		
	Extrusion		
	Film Extrusion		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
	Thermoforming		
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1)		
	Isochronous Stress vs. Strain (ISO 11403-1)		
	Isothermal Stress vs. Strain (TPE) (ISO 11403-1)		
	Shear Stress vs. Shear Rate (ISO 11403-1)		
	Specific Volume vs Temperature (ISO 11403-2)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)	>TPC-ET<		
Resin ID (ISO 1043)	TPC-ET		
Physical	Nominal Value	Unit	Test Method
Density	1.11	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/2.16 kg)	8.5	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/2.16 kg)	9.00	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.80	%	
Flow	0.80	%	
Water Absorption			

24 hr	0.70	%	ASTM D570
23°C, 24 hr, 2.00 mm	0.70	%	ISO 62
Equilibrium, 23°C, 2.00 mm, 50% RH	0.30	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	37		
Shore D, 15 sec	33		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	45.0	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Break	29.0	MPa	
5.0% Strain	2.40	MPa	
10% Strain	3.20	MPa	
50% Strain	6.70	MPa	
100% Strain	7.50	MPa	
Tensile Strain (Break)	> 300	%	ISO 527-2
Nominal Tensile Strain at Break	800	%	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	28.0	MPa	
1000 hr	21.0	MPa	
Flexural Modulus	45.0	MPa	ISO 178
Abrasion Resistance	180	mm ³	ISO 4649
Specific Heat Capacity of Melt	2140	J/kg/°C	
Thermal Conductivity of Melt	0.16	W/m/K	
Effective Thermal Diffusivity	0.0544	cSt	
Emission of Organic Compounds	10.0	µgC/g	VDA 277
Odor	2.5		VDA 270
Elastomers	Nominal Value	Unit	Test Method
Tear Strength			ISO 34-1
Across Flow	100	kN/m	
Flow	100	kN/m	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°C	No Break		
-30°C	No Break		
23°C	No Break		
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Tensile Impact Strength (23°C)	145	kJ/m ²	ISO 8256/1
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature ¹	-55.0	°C	ISO 11357-2

Melting Temperature ²	193	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	2.3E-4	cm/cm/°C	
Transverse	2.3E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Electric Strength	18	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	4.80		
1 MHz	4.70		
Comparative Tracking Index	600	V	IEC 60112
Fill Analysis	Nominal Value	Unit	Test Method
Melt Density	1.03	g/cm ³	
NOTE			
1.	10°C/min		
2.	10°C/min		

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