

Evolve™-H SP6505

High Density Polyethylene
Prime Polymer Co., Ltd.

Message:

Evolve™-H SP6505 is a High Density Polyethylene product. It can be processed by blow molding and is available in Asia Pacific, Europe, or North America.
Typical application: Containers.
Characteristics include:
Antistatic
High ESCR (Stress Crack Resistant)

General Information			
Additive	Antistatic		
Features	Antistatic		
	Bimodal Molecular Weight Distribution		
	High ESCR (Stress Crack Resist.)		
Uses	Containers		
	Food Containers		
Processing Method	Blow Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.957	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.45	g/10 min	ISO 1133
Environmental Stress-Cracking Resistance	> 600	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	64		ASTM D2240, ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	> 500	MPa	ISO 527-2
Tensile Stress (Yield)	27.0	MPa	ISO 527-2
Tensile Strain (Break)	> 17	%	ISO 527-2
Flexural Modulus	1300	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -60.0	°C	ASTM D746A, ISO 974
Vicat Softening Temperature	126	°C	ASTM D1525, ISO 306
Melting Temperature	133	°C	ISO 11357-3, ASTM D3418

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