

Plaslube® PEEK CF15 T/GL15 A

Polyetheretherketone

Techmer Engineered Solutions

Message:

Plaslube® PEEK CF15 T/GL15 A is a Polyetheretherketone (PEEK) product filled with glass\carbon fiber. It can be processed by injection molding and is available in North America. Primary characteristic: lubricated.

General Information			
Filler / Reinforcement	Glass\Carbon Fiber		
Additive	Lubricant		
Features	Lubricated		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.90	%	ASTM D955
Water Absorption (24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	116		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	146	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	234	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.22		
vs. Steel - Static	0.19		
Wear Factor	56	10 ⁻⁸ mm ³ /N · m	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	91	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	> 316	°C	
1.8 MPa, Unannealed	310	°C	
CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+4 to 1.0E+6	ohms · cm	ASTM D257
Additional Information	Nominal Value	Unit	Test Method
Limiting Pressure Velocity			ASTM D3702
10 fpm	40000	psi · fpm	

100 fpm	45000	psi · fpm
1000 fpm	28000	psi · fpm
Injection	Nominal Value	Unit
Drying Temperature	249	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	360 to 388	°C
Middle Temperature	360 to 388	°C
Front Temperature	360 to 388	°C
Processing (Melt) Temp	360 to 382	°C
Mold Temperature	177 to 218	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	50 to 100	rpm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

