

POLYMAN® (ABS) HH 3

Acrylonitrile Butadiene Styrene

A. Schulman Europe

Message:

high heat resistant ABS grade

General Information			
Processing Method	Injection molding		
Part Marking Code (ISO 11469)	ABS		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	7.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	96.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1800	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	53.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.8	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	2.0	kJ/m ²	ISO 179/1eA
23°C	6.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	50	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	110	°C	ISO 75-2/Bf
1.8 MPa, not annealed	105	°C	ISO 75-2/Af
Vicat Softening Temperature	108	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms · cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
1.50 mm	HB		IEC 60695-11-10, -20
3.00 mm	HB		IEC 60695-11-10, -20
Glow Wire Flammability Index (3.00 mm)	650	°C	IEC 60695-2-12
Additional Information			

-
- 1.)
Not for use in food contact applications2.)
Not for use in medical or pharmaceutical applications

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

