

Telcar® TL-2470A

Thermoplastic Elastomer

Teknor Apex Company

Message:

Telcar®TL-2470A is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.

Typical application areas include:
engineering/industrial accessories
Consumer goods
Handle

General Information			
Uses	Washer		
	Weather-resistant sealing strip		
	Soft handle		
	General		
	Consumer goods application field		
Appearance	Opacity		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 1 sec	70		ASTM D2240
Shaw A, 10 seconds	65		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	2.34	MPa	ASTM D412
300% strain	3.28	MPa	ASTM D412
Tensile Strength (Break)	6.55	MPa	ASTM D412
Tensile Elongation (Break)	800	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	171 - 193	°C	
Middle Temperature	177 - 199	°C	
Front Temperature	182 - 204	°C	
Nozzle Temperature	188 - 210	°C	

Processing (Melt) Temp	188 - 210	°C
Mold Temperature	25.0 - 65.6	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Moderate-Fast	
Back Pressure	0.172 - 0.345	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 25.4	mm
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	166 - 188	°C
Cylinder Zone 2 Temp.	171 - 193	°C
Cylinder Zone 3 Temp.	177 - 199	°C
Cylinder Zone 5 Temp.	182 - 204	°C
Die Temperature	190 - 210	°C
Extrusion instructions		
螺杆转速30 - 100 rpm		

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Recommended distributors for this material

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