

Pibiflex® 6097 NERO900

Thermoplastic Copolyester Elastomer

SO.F.TER. SPA

Message:

UV stabilized TPC grade

General Information			
Additive	UV Stabilizer		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Water Absorption (23°C, 24 hr)	0.23	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	30.0	MPa	ASTM D638
Tensile Elongation (Break)	400	%	ASTM D638
Flexural Modulus	450	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	212	°C	ASTM D3417
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	21	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0	hr	
Rear Temperature	220	°C	
Middle Temperature	240	°C	
Front Temperature	250	°C	
Mold Temperature	50.0 to 70.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

