Rhelon T2910H-01

Polyamide 66

RheTech, Inc.

Message:

Rhelon T2910H-01 is a Polyamide 66 (Nylon 66) product. It can be processed by injection molding and is available in North America. Characteristics include: Heat Stabilizer Impact Modified

Additive	Heat Stabilizer		
	Impact Modifier		
Features	Heat Stabilized		
	Impact Modified		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm³	ASTM D792
Molding Shrinkage - Flow	1.6 to 2.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	48.3	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	1480	MPa	ASTM D790
Flexural Strength	60.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	960	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	204	°C	
1.8 MPa, Unannealed	71.1	°C	
Peak Melting Temperature	261	°C	ASTM D794
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	241 to 257	°C	
Middle Temperature	257 to 271	°C	
Front Temperature	263 to 279	°C	
Nozzle Temperature	263 to 282	°C	

Processing	(Melt)	Temp
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Recommended distributors for this material

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