

Stylac™ IM15

Acrylonitrile Butadiene Styrene
Asahi Kasei Chemicals Corporation

Message:

Stylac™ IM15 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, or Europe.
Characteristics include:
Flame Rated
Good Toughness
Impact Resistant

General Information			
UL YellowCard	E171626-225560		
Features	Good Toughness		
	High Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.05	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	7.2	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	7.60	cm³/10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 2.50 mm)	104		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	49.7	MPa	ISO 527-2/50
Flexural Modulus ¹	2500	MPa	ISO 178
Flexural Stress ²	80.2	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	33	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	84.0	°C	ISO 75-2/A
Vicat Softening Temperature	105	°C	ISO 306/B
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746
Ball Pressure Test ³	95	°C	EMAC
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			
1.	2.0 mm/min		

2.	2.0 mm/min
3.	Registered Number: B-0634

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

