# Boltaron 4325 FM4910 Clear CPVC

## Chlorinated Polyvinyl Chloride

#### **Boltaron Performance Products**

#### Message:

Boltaron 4325 is a transparent, corrosion resistant CPVC sheet with a smooth polished surface on both sides. Boltaron 4325 is suitable for thermoforming and meets FM Global Cleanroom Materials flammability test protocol (Class 4910).

Standard Color: Blue/Gray Tint (9043)

Gauges: .125 to .500"

General Information

Width: 48" Length: 96"

Custom Sizes: Upon request

Standard Texture: Smooth Polished (Both Sides)

Poly Masking: Standard (Both Sides)

General Information				
Features	Good Corrosion Resistance			
	Good Surface Finish			
Uses	Machine/Mechanical Parts			
	Semiconductor Molding Compounds			
Agency Ratings	FM 4910			
Appearance	Clear - Blue Tint			
	Clear/Transparent			
Forms	Sheet			
Processing Method	Machining			
	Thermoforming			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.47	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	122		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	3310	MPa	ASTM D638	
Tensile Strength (Yield)	62.1	MPa	ASTM D638	
Flexural Modulus	3100	MPa	ASTM D790	
Flexural Strength (Yield)	103	МРа	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	27	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
1.8 MPa, Unannealed	74.4	°C		

1.8 MPa, Annealed	80.6	°C	
Vicat Softening Temperature	35.3	°C	ASTM D1525

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## Recommended distributors for this material

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