

THERMOLAST® K TF7BNA (Series: FC/AP)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The FC/AP Series is your natural-colored and translucent material solution for applications with food contact. The series' features include an excellent adhesion to PP.

Typical applications

Function and design elements

Grip applications

Household articles

Packaging (for food and careproducts)

Razors

Seals

Toothbrushes

Toys

Material advantages

Adhesion to PP

Applications with food contact

Easy coloring (compounds in natural colors)

EN71/3

Excellent mechanical properties

Excellent processing behavior

FDA compliant

Halogen-free

In natural or translucent available

Pleasant surface feel (Soft touch)

Recyclable

Regulation (EU) 10/2011

General Information	
Features	Food Contact Acceptable
	Good Adhesion
	Good Colorability
	Good Processability
	Halogen Free
	Recyclable Material
	Soft
Uses	Food Packaging
	Household Goods
	Non-specific Food Applications
	Packaging
	Seals
	Toothbrush Handles
	Toys
Agency Ratings	EN 71-3
	EU 10/2011

FDA Unspecified Rating

Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.11	g/cm ³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	68		ISO 7619
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹ (Yield)	5.50	MPa	ISO 37
Tensile Elongation ² (Break)	600	%	ISO 37
Tear Strength ³	20	kN/m	ISO 34-1
Injection	Nominal Value	Unit	
Drying Temperature	60.0 to 80.0	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	180	°C	
Middle Temperature	200	°C	
Front Temperature	220	°C	
Mold Temperature	25.0 to 40.0	°C	
Injection Pressure	20.0 to 100	MPa	
Back Pressure	2.00 to 10.0	MPa	
NOTE			
1.	Type S2, 200 mm/min		
2.	Type S2, 200 mm/min		
3.	Method Bb, Angle (Nicked)		

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