

Panlite® GN-3620L

Polycarbonate

TEIJIN LIMITED

Message:

Glass fiber reinforced grades-20% Glass fiber,Flame resistant grade, Non-bromine/non-phosphor type

General Information			
UL YellowCard	E50075-241782	E244324-101516688	
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Features	Bromine Free		
	Flame Retardant		
	Good Creep Resistance		
	High Rigidity		
Uses	Camera Applications		
	Electrical Parts		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.40 to 0.60	%	
Flow : 4.00 mm	0.10 to 0.30	%	
Water Absorption (23°C, 24 hr)	0.14	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6100	MPa	ISO 527-2/1
Tensile Stress (Break)	82.0	MPa	ISO 527-2/5
Tensile Strain (Break)	1.0	%	ISO 527-2/5
Flexural Modulus ¹	5600	MPa	ISO 178
Flexural Stress ²	138	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	40	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	145	°C	ISO 75-2/B
1.8 MPa, Unannealed	140	°C	ISO 75-2/A
Vicat Softening Temperature	147	°C	ISO 306/B50

CLTE			ISO 11359-2
Flow	3.0E-5	cm/cm/°C	
Transverse	6.0E-5	cm/cm/°C	
RTI Elec (1.50 mm)	80.0	°C	UL 746
RTI Imp (1.50 mm)	80.0	°C	UL 746
RTI Str (1.50 mm)	80.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength ³	35	kV/mm	IEC 60243-1
Dielectric Constant			IEC 60250
100 Hz	3.40		
1 MHz	3.40		
Dissipation Factor			IEC 60250
100 Hz	1.0E-3		
1 MHz	9.0E-3		
Comparative Tracking Index	175	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.400 mm	V-2		
1.00 mm ⁴	V-1		
1.60 mm	V-0		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	960	°C	
1.60 mm	960	°C	
3.00 mm	960	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
1.00 mm	825	°C	
1.60 mm	850	°C	
3.00 mm	850	°C	
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	short time test		
4.	Acquisition only black		

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