

SLOVALEN® PH 22 T 40

Polypropylene

Plastcom

Message:

Modified homopolymer PP for injection moulding with the content of 40% microground, floated, chemically modified talc. Special designed for automotive light housings. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Talc,40% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	Homopolymer		
Uses	Automotive Applications		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PP		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.6	%	
Flow	1.5	%	
Water Content	< 0.20	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3800	MPa	ISO 527-2
Tensile Stress (Yield)	33.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus	3900	MPa	ISO 178
Flexural Stress	50.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	1.5	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	25	kJ/m ²	
23°C	30	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (0.45 MPa, Unannealed)	130	°C	ISO 75-2/B
Vicat Softening Temperature	160	°C	ISO 306/B
Melting Temperature (DSC)	160	°C	ISO 3146
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	200 to 250	°C	
Mold Temperature	40.0 to 70.0	°C	
Injection Pressure	70.0 to 120	MPa	

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