

SABIC® PPcompound 2632-8

Polypropylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PPcompound 2632/8 is a mineral filled modified polypropylene. Typical material properties include a very high flow and an excellent balance between impact and stiffness with the added advantage of a low shrinkage and CLTE. Typical applications include large automotive exterior parts such as bumper.

SABIC® PPcompound 2632/8 is a designated automotive grade.

General Information			
Filler / Reinforcement	Mineral		
Additive	Impact Modifier		
Features	High Flow		
	Impact Modified		
	Low CLTE		
	Low Shrinkage		
Uses	Automotive Applications		
	Automotive Bumper		
	Automotive Exterior Parts		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ISO 1133
Molding Shrinkage (24 hr)	0.85	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	64		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/5/50
Yield, 3.20 mm, Injection Molded	18.0	MPa	
Break, 3.20 mm, Injection Molded	15.0	MPa	
Tensile Strain (Break, 3.20 mm, Injection Molded)	100	%	ISO 527-2/5/50
Flexural Modulus ¹ (Injection Molded)	1500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C, Injection Molded)	No Break		ISO 179/1eA
Charpy Unnotched Impact Strength (-40°C, Injection Molded)	45	kJ/m ²	ISO 179/1eU

Notched Izod Impact Strength			ISO 180/4A
-20°C, Injection Molded	5.0	kJ/m ²	
0°C, Injection Molded	10	kJ/m ²	
23°C, Injection Molded	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	100	°C	ISO 75-2/B
Vicat Softening Temperature	135	°C	ISO 306/A
CLTE - Flow			ASTM D696
-30 to 30°C	7.0E-5	cm/cm/°C	
23 to 80°C	9.0E-5	cm/cm/°C	
NOTE			
1.	Method I (3 point load)		

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