

4MID® 9B20400 H

Polyamide 6

4Plas

Message:

4MID 9B20400 H is a Standard Flow UV Stabilised Heat Stabilised PA6

General Information			
Additive	heat stabilizer		
	UV stabilizer		
Features	Good UV resistance		
	Thermal Stability		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183
Molding Shrinkage			
Vertical flow direction	1.2	%	
Flow direction	1.2	%	
Water Absorption ¹ (Equilibrium, 23°C, 50% RH)	3.0	%	ISO 62
Moisture Content	< 2000	ppm	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3250	MPa	ISO 527-2/5
Tensile Stress (Break, 23°C)	75.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	35	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	5.0	kJ/m ²	ISO 179/1eA
23°C	6.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		ISO 179/1eU
23°C	No Break		ISO 179/1eU
Notched Izod Impact			ISO 180/1A
-30°C	4.0	kJ/m ²	ISO 180/1A
23°C	5.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	175	°C	ISO 75-2/B
1.8 MPa, not annealed	60.0	°C	ISO 75-2/A

Vicat Softening Temperature	170	°C	ISO 306/B
Melting Temperature ²	223	°C	ISO 11357
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-2		UL 94
3.20 mm	V-2		UL 94
Glow Wire Flammability Index (2.00 mm)	750	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	240 - 260	°C	
Mold Temperature	70.0 - 90.0	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	50.0 - 100	MPa	
Screw Speed	400	rpm	
Injection instructions			
Feed Throat Temperature: 60 - 80 °C Back Pressure: Low			
NOTE			
1.	24 Hrs		
2.	10 K/min		

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