

Bormed™ RG835MO

Polypropylene Random Copolymer

Borealis AG

Message:

Bormed RG835MO is a specially modified transparent polypropylene random copolymer with high meltflow. This polymer grade is intended for production of medical and medical-related articles. This grade is modified with internal lubricant for products requiring a low surface friction. and is characterized by easy processability, high transparency, high gloss, controlled low friction, and good stiffness-impact balance at ambient temperature. In addition it can be sterilized with ethylene oxide or steam and has an excellent chemical resistance. In addition to its good physical properties and excellent transparency, this grade also yields products with good printability, which are easily demoulded.

General Information			
Additive	Lubricant		
Features	Ethylene Oxide Sterilizable		
	Excellent Printability		
	Good Chemical Resistance		
	Good Impact Resistance		
	Good Mold Release		
	Good Processability		
	Good Stiffness		
	High Clarity		
	High Flow		
	High Gloss		
	Low Friction		
	Lubricated		
	Random Copolymer		
	Recyclable Material		
	Steam Sterilizable		
Uses	Caps		
	Closures		
	Hypodermic Syringe Parts		
	Medical/Healthcare Applications		
	Tubing		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	30	g/10 min	ISO 1133
Molding Shrinkage	1.0 to 2.0	%	

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1200	MPa	ISO 527-2/1
Tensile Stress (Yield)	27.5	MPa	ISO 527-2/50
Tensile Strain (Yield)	12	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹ (0.45 MPa, Unannealed)	82.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	220 to 250	°C	
Mold Temperature	30.0 to 40.0	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	20.0 to 50.0	MPa	
NOTE			

1. Injection molded specimen

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