

ESTOPLAST XU 435BB11

Polyamide 6

Ester Industries Ltd.

Message:

Polyamide 6 - Flame Retardant, Mineral and Glass Fiber Reinforced, 35%

Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors

Electrical & Electronic: Low voltage switch gear/power distribution, Lighting, Power connectors , MCCB,

General Information			
Filler / Reinforcement	Glass \mineral, 35% filler by weight		
Additive	demoulding		
	Flame retardancy		
Features	Good demoulding performance		
	Halogen-free		
	Flame retardancy		
Uses	Lighting Applications		
	Electrical/Electronic Applications		
	Connector		
	Application in Automobile Field		
	Car interior equipment		
	Car exterior decoration		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	5.0	%	ISO 62
Equilibrium, 23°C, 50% RH	0.95	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	125	MPa	ASTM D638
Tensile Elongation (Break)	2.6	%	ASTM D638
Flexural Strength	200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	200	°C	ASTM D648

1.8 MPa, not annealed	185	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (2.00 mm)	22	kV/mm	ASTM D149
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	85 - 90	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	235 - 245	°C	
Middle Temperature	235 - 255	°C	
Nozzle Temperature	235 - 260	°C	
Processing (Melt) Temp	235 - 250	°C	
Mold Temperature	55 - 80	°C	

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