

Kumho ASA XC190BM

Acrylonitrile Styrene Acrylate

Korea Kumho Petrochemical Co., Ltd.

Message:

Features: Extrusion

Applications: parabolic antenna, door, boat, etc.

General Information			
Uses	Automotive Applications		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	43.1	MPa	ASTM D638
Tensile Elongation (Yield)	30	%	ASTM D638
Flexural Modulus	1770	MPa	ASTM D790
Flexural Strength (Yield)	53.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	490	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	85.0	°C	ASTM D648
Vicat Softening Temperature	97.0	°C	ASTM D1525 ¹
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	HB		UL 94
NOTE			

1. Rate A (50°C/h), Loading 2 (50 N)

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