

WELLAMID Nylon 6000 GS 25 HWCP

Polyamide 6

CP-Polymer-Technik GmbH & Co. KG

Message:

WELLAMID Nylon 6000 GS 25 HWCP is a Polyamide 6 (Nylon 6) material filled with 25% glass bead. It is available in Europe.

Important attributes of WELLAMID Nylon 6000 GS 25 HWCP are:

Flame Rated

Heat Stabilizer

General Information				
Filler / Reinforcement		Glass Bead,25% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.31	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 4.00 mm	0.80 to 1.0	--	%	
Flow : 4.00 mm	0.80 to 1.0	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0 to 2.5	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	4300	1900	MPa	ISO 527-2
Tensile Stress (Break)	78.0	45.0	MPa	ISO 527-2/5
Tensile Strain (Break)	8.5	22	%	ISO 527-2/5
Flexural Modulus	3700	--	MPa	DIN 52457
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	15	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	28 kJ/m ²	No Break		ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	190	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	80.0	--	°C	ISO 75-2/A
Vicat Softening Temperature	200	--	°C	ISO 306/B50
Melting Temperature	215	--	°C	
CLTE - Flow (23 to 80°C)	6.0E-5	--	cm/cm/°C	DIN 53752
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+12	ohms · cm	IEC 60093
Electric Strength	35	35	kV/mm	IEC 60243-1

Relative Permittivity (1 MHz)	4.00	6.00		IEC 60250
Dissipation Factor (1 MHz)	0.020	0.20		IEC 60250
Comparative Tracking Index	450	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	HB	--		
3.20 mm	HB	--		
Injection	Dry	Unit		
Processing (Melt) Temp	250 to 270		°C	
Mold Temperature	60.0 to 90.0		°C	
Injection Rate	Moderate			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

