Borealis PP RB206MO

Polypropylene Random Copolymer

Borealis AG

Message:

RB206MO is a random copolymer with good transparency and contact clarity, very good gloss and surface finish The high stiffness of this grade allows for a reduction in cycle time. This grade also features high heat distortion temperature.

General Information			
Features	Contact Clarity		
	Fast Molding Cycle		
	Good Surface Finish		
	High Clarity		
	High Heat Resistance		
	High Stiffness		
	Medium Gloss		
	Random Copolymer		
Uses	Bottles		
	Cosmetic Packaging		
	Cosmetics		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Blow Molding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.902	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.9	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1150	MPa	ISO 527-2/1
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Tensile Stress (Yield)	26.0	MPa	ISO 527-2/50
	26.0 Nominal Value	MPa Unit	ISO 527-2/50 Test Method
Impact			
Impact Charpy Notched Impact Strength (23°C)	Nominal Value	Unit	Test Method
Impact Charpy Notched Impact Strength (23°C) Thermal Heat Deflection Temperature (0.45 MPa, Unannealed)	Nominal Value 7.0	Unit kJ/m²	Test Method ISO 179/1eA
Impact Charpy Notched Impact Strength (23°C) Thermal Heat Deflection Temperature (0.45 MPa,	Nominal Value 7.0 Nominal Value	Unit kJ/m² Unit	Test Method ISO 179/1eA Test Method
Impact Charpy Notched Impact Strength (23°C) Thermal Heat Deflection Temperature (0.45 MPa, Unannealed)	Nominal Value 7.0 Nominal Value 86.0	Unit kJ/m² Unit	Test Method ISO 179/1eA Test Method

Cylinder Zone 3 Temp.	190 to 220	°C	
Cylinder Zone 4 Temp.	190 to 220	°C	
Cylinder Zone 5 Temp.	190 to 220	°C	
Melt Temperature	180 to 220	°C	
Die Temperature	180 to 220	°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

