

TOTAL Polypropylene PPH 4030

Polypropylene Homopolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPH 4030 is homopolymer with a Melt Flow Index of 3 g/10 min.
Polypropylene PPH 4030 has been designed for the production of BOPP film with the tenter frame process. The product combines a good processability at excellent film properties. It is suitable for metallizable films, is calcium stearate free and has a low ash content.

General Information			
Features	Good Processability		
	Homopolymer		
	Metallizable		
Uses	Bi-axially Oriented Film		
	Film		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Tenter Process		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Apparent Density	0.53	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1450	MPa	ISO 527-2
Tensile Stress (Yield)	33.0	MPa	ISO 527-2
Tensile Strain (Yield)	10	%	ISO 527-2
Flexural Modulus	1350	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179
Notched Izod Impact Strength (23°C)	5.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	100	°C	ISO 75-2/B
1.8 MPa, Unannealed	55.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	150	°C	ISO 306/A50
--	85.0	°C	ISO 306/B50

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