

Arnite® TV4 230

Polybutylene Terephthalate
DSM Engineering Plastics

Message:

Arnite® TV4 230 is a Polybutylene Terephthalate (PBT) material filled with 15% glass fiber. It is available in Asia Pacific or Europe.

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.4	%	
Flow	0.60	%	
Water Absorption			ISO 62
Saturation, 23°C	0.30	%	
Equilibrium, 23°C, 50% RH	0.15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000	MPa	ISO 527-2
Tensile Stress (Break)	115	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	6.0	kJ/m ²	
23°C	6.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	25	kJ/m ²	
23°C	34	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	195	°C	ISO 75-2/A
Melting Temperature ¹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	5.0E-5	cm/cm/°C	
Transverse	8.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Relative Permittivity			IEC 60250
100 Hz	3.60		

1 MHz	3.40		
Dissipation Factor			IEC 60250
100 Hz	2.0E-3		
1 MHz	0.018		
Comparative Tracking Index	400	V	IEC 60112
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	3.0 to 12	hr	
Rear Temperature	230 to 240	°C	
Middle Temperature	230 to 250	°C	
Front Temperature	240 to 260	°C	
Nozzle Temperature	240 to 260	°C	
Processing (Melt) Temp	240 to 270	°C	
Mold Temperature	60.0 to 100	°C	
Injection Rate	Moderate-Fast		
Back Pressure	3.00 to 10.0	MPa	
Screw Compression Ratio	2.5:1.0		
NOTE			
1.	10°C/min		

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