

# SURPASS® HPs019-F

Linear Low Density Polyethylene

NOVA Chemicals

Message:

SURPASS®HPs019-F is a linear low density polyethylene material. This product is available in North America and is processed by film extrusion.

SURPASS®The main features of the HPs019-F are:

Antiblock software

Good processability

processing aids

Antioxidants

Good toughness

Typical application areas include:

bag/lining

packing

Movie

industrial applications

General Information			
Additive	Processing aid		
	Anti-caking agent		
	Antioxidation		
Features	Low speed solidification crystal point		
	Anti-caking property		
	Antioxidation		
	Workability, good		
	Good strength		
	Good toughness		
	Octene comonomer		
Uses	Packaging		
	Films		
	Industrial application		
	Heavy packing bag		
Processing Method	Film extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.921	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.85	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method

Film Thickness - Tested	76	μm	
secant modulus			ASTM D882
1% secant, MD: 25 μm, blown film	165	MPa	ASTM D882
1% sectioning, MD: 76 μm, blown film	180	MPa	ASTM D882
1% secant, TD: 25 μm, blown film	175	MPa	ASTM D882
1% sectioning, TD: 76 μm, blown film	200	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 25 μm, blown film	9.50	MPa	ASTM D882
MD: yield, 76 μm, blow film	10.0	MPa	ASTM D882
TD: Yield, 25 μm, blown film	9.80	MPa	ASTM D882
TD: yield, 76 μm, blow film	10.0	MPa	ASTM D882
MD: Broken, 25 μm, blown film	49.0	MPa	ASTM D882
MD: broken, 76 μm, blown film	40.0	MPa	ASTM D882
TD: Broken, 25 μm, blown film	40.0	MPa	ASTM D882
TD: broken, 76 μm, blown film	40.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Broken, 25 μm, blown film	520	%	ASTM D882
MD: broken, 76 μm, blown film	720	%	ASTM D882
TD: Broken, 25 μm, blown film	700	%	ASTM D882
TD: broken, 76 μm, blown film	820	%	ASTM D882
Dart Drop Impact			ASTM D1709A
25 μm, blown film	480	g	ASTM D1709A
76 μm, blown film	1000	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD: 25 μm, blown film	280	g	ASTM D1922
MD: 76 μm, blown film	1100	g	ASTM D1922
TD: 25 μm, blown film	470	g	ASTM D1922
TD: 76 μm, blown film	1400	g	ASTM D1922
Optical	Nominal Value	Unit	Test Method
Gloss			ASTM D2457
45, 25.0 μm, blown film	35		ASTM D2457
45 °, 76.2 μm, blown film	40		ASTM D2457
Haze			ASTM D1003
25.0 μm, blown film	22	%	ASTM D1003
76.2 μm, blown film	23	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Low Friction Puncture <sup>1</sup>			Internal method
25.0 μm	550	J/cm	Internal method
76.2 μm	450	J/cm	Internal method

## NOTE

1. Blown Film

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### Recommended distributors for this material

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